Work Order I Monday, February 2											Page 1
Item ID: D32 Revision ID: Item Name: Gasi	256-3			Accept				s	etup Sta		
	8/2011 St a	art Qty: 5.00 eq'd Qty: 5.00			Cust Item I Customer:	D:					
Approvals: Pr	ocess Plan: _	H	Date: <u>//-02-}}</u>	Tooling: SPC (Y/N):		ate:		R	Run Sta Sto	1 15644161 1	
Sequence ID/ Work Center ID		eration scription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisior	n Nbr									
D3256	Rev C							W	TOU TAI	- pull	£8
Waterjet FLOW CNC Waterjet	FLC	OW WATER JET Memo 1-Cut as if necess:	per Dwg D3256□Dwg Rev: ary	0.00 0.00 □Prog Rev:	□2-Deburr				1-3-1	(6)	
110 QC Quality Control	QC	2- Inspect parts of Memo	ff machine FAI/FAIB	0.00				TR 11	-3-1	· —	
120 QC Quality Control	QC	28- Inspect parts - :	second check	0.00	05/01			46)		

Dart Aerospace	Ltd
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W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo DQ	A :	Date:	
	R	esolution:	Dispositio	n:	QA: N	VC Clos	sed:		Date:	
NCR:			WORK ORDI	ER NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC			ction B		Verific	ation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
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Work Order ID 66792

Monday, February 28, 2011 8:41:39 AM



Page 2

Item ID:

D3256-3

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Required Date: 3/7/2011

Gasket

2/28/2011

QC:

Start Qty: 5.00

Req'd Qty: 5.00



Cust Item ID: Customer:

Reference:

A	nn	ro.	val	٠.
A	рp	ro	vai	S:

Date: _____ Date:_____

Tooling:

Date:

Run

Start

Stop



Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

SPC (Y/N):

0.00

0.00

Tool ID

Date:

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

1103.02 Muss.

Dart Aerospace Ltd

	Pass									~
W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	<i>'</i>	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:								
	Re	esolution:	Disposition	n:	QA: N/	C Clos	sed:		Date: _	
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DATE	STEP	Description of NC					cation	Approval	Approval	
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Picklist Print

Monday, February 28, 2011 8:41:45 AM

Work Order ID: 66792

Parent Item: D3256-3

Parent Item Name:

Gasket



Start Date: 2/28/2011

Required Date: 3/7/2011

Page 1

Start Qty: 5.00

Required Qty: 5.00

Comments:

IPP □ B□04.12.06□Made in-house□KJ/JLM□

IPP Rev:C ecn 1052/water jet 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245		Manufactured	No			100	Each	0.0000	1.02	5.368421	7	1	
										1B11-3-	1		

Gasket



Dai	t A	er	asc	ac	e L	td
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W/O:			WC	RK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQ	A:	Date: _	
	R	esolution:	Dispositio	n:	QA	: N/C Cld	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFO	PRMANCE	(NCR)			
DATE	STEP	Description of NC	1	Corrective Action	Section B	Sign &	Verific		Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Section	on C 	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order:	66192
Description: Access Panel	Part Number:	D3256-3
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Inspection Dwg: D3256 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Arti	cle	Prototype
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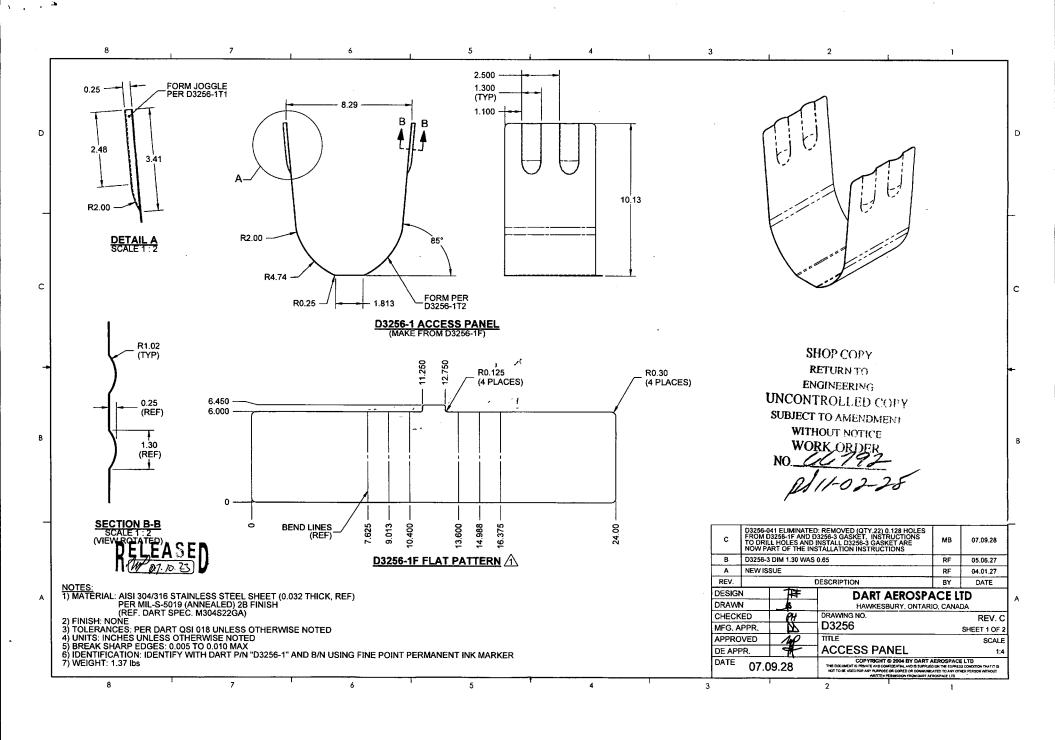
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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6.10	+/-0.030	6,118	ملا		V 1802	
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10.55	+/-0.030	10.50	>		1	
1.60	+/-0.030	1,601	⊁		V	:
1.50	+/-0.030	1,499	<u>ب</u>		V	
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Measured by:	ik.	Audited by:	2	Prototype Approval:	N/A
Date:	11-3-1	Date:	11/23/4	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	07.11.23	New Issue	KJ/EC/DD	<i>Y</i>

Dart Aerospace Ltd

o	•		\ <u>\</u>	RK ORDER CHANGE	-6						
W/O:				By			Approval Chief Eng /	Approval			
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Chief Eng / Prod Mgr	QC Inspector		
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NCR:				R NON-CONFORMA							
	1		Corrective Action Section B					Approval			
DATE	STEP	Description of NC Section A	Initial Action Description		Sign &		Verification Section C		Approval QC Inspector		
		Section A	Chief Eng	Chief Eng	Date			Chief Eng			
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W/O:			W	ORK ORDER CHANG	SES						
DATE	STEP	PROCEDURE CHANGE				,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Cate	_ NCR: Y	ICR: Yes No DQA: Date:						
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DATE	STEP	P Description of NC Section A	Corrective Action Section B			Veri		ication	Approval	Approval	
DATE			Initial Chief Eng	Action Description Chief Eng	Sig D	gn & ate	Section C		Chief Eng	QC Inspector	
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- 11.25 - 1.50 · R0.13 (4 PLACES) 0.45 1.30<u>B</u> (TYP) R0.50 (12 PLACES) 6.10 4.15 (REF) 0.65 0.65 ---- 24.00 **D3256-3 ACCESS PANEL** u 10 46 192 NOTES:
1) MATERIAL: DURABLA BLACK GASKET 0.035 THICK PER MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2) OR MIL-G-12803A (GRADE P-1161A)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.08 lbs DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. C D3256 MFG. APPR. SHEET 2 OF 2 APPROVED TITLE SCALE **ACCESS PANEL** DE APPR. COPYRIGHT © 2004 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRINATE AND CONTRICTIONAL AND IS CURPILED ON THE IDENTIFIES CONTRICTION THAT IT IS
NOT TO BE USED FOR ANY PRIMED OR CONTRICTION TO WHITE PRINSON INTRIOUT
WANTERS PRINSODOR FROM QUART ADDISPACE UP. DATE 07.09.28 8

Dart Aerospa	ice Ltd
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W/O:			WORK ORDER CHANGES								
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No: PAR #:											
		esolution:	Disposition: G			A: N/C Closed:			Date:		
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DATE	STEP	Description of NC	Corrective Action Secondarial Action Description		Section B	Sign &		cation	Approval	Approval	
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